



PRODUCTION PLANTS



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## IRU-PU

3 - LAYER BOARD

## IRU-L3



Excellence  
Assurance  
[IR-USSZ/2000]



PEFC  
PEFC/14-35-00131



FSC®  
2004/0556

PEFC/08-35-0022



DISTRIBUTOR



**IRU-PU & IRU-L3****SURFACE**

**PROFITABILITY**  
IRU-L3 contributes to reducing costs on site. With the same number of boards, a larger number of m<sup>2</sup> can be obtained.

**SAFETY**

Dimensional stability of the board and measurement accuracy.

**WARRANTY**

Based on compliance with the product operating manual. Aftersales service through the company's own extensive.

**VERSATILITY**

Available sizes adapted to different formwork systems. Special sizes available.

**SERVICE**

Transport logistics adapted to the specific needs of the building industry.

**QUALITY**

Our product is normalized according to Ö-Norm B30/23<sup>\*\*</sup>.

**COLLABORATION**

Lana has a technical and commercial team to support the customer in his business with the highest levels of professionalism.

**BOARD**

Framework board with three layers of timber glued together. The two outer boards are glued lengthwise and the inside board is glued crosswise.

**Timber**

We use Central European conifer timber (Spruce). Respect of the environment: All the timber used comes from countries with a sustainable forestry policy.

**ADVANTAGES WITH PU EDGE**

- Reduce the moisture absorption.
- Prevent the cracking of the wood.
- Easy to clean saving time.
- longer life, increasing the number of uses.



According to the norm  
EN13986:2004 system 4

**Gluing**

Gluing with Melamine Urea Formal (MUF) under controlled temperature and pressure conditions, bases on the SWP/P3 Exterior condition of the UNE CEN/TS 13353 standard.

**HUMIDITY**

100% automated humidity control systems.

**MARKING**

All boards marked to guarantee traceability.

**BENDING RESISTANCE**

Thickness: 27 mm/21 mm  
Average = 40 N/mm<sup>2</sup>  
(calculated according to Ö-Norm B30/23)

**ELASTICITY MODULE**

Thickness: 27 mm/21 mm  
Average = 10,000 N/mm<sup>2</sup>  
(calculated according to Ö-Norm B30/23)

**Operating manual****Applications**

- Formwork systems
- Walls formwork
- Civil Works
- Flat main beam
- Foundations
- Safety elements



STANDARD SIZES
Length: 000, 1500, 2000, 2500 or 3000 mm*
Width: 500, 1000 mm*
Thickness: 21, 27 mm**
Special sizes are possible. Please consult us for availability and delivery dates.
* Tolerance in length and width of ± 2 mm according to UNE EN 13353:2003 standard
** Tolerance in thickness of ± 1 mm according to UNE EN 13453:2003 standard
PACKAGING
Thickness 21 mm: 100 board package
Thickness 27 mm: 80 board package
WEIGHT
Thickness 21 mm: 11 Kg/m <sup>2</sup>
Thickness 27 mm: 13 Kg/m <sup>2</sup>



Deflection of formwork panel 27 mm  
Deflection of formwork panel 21 mm  
Span L [m]

Deflection of formwork panel 27 mm  
Deflection of formwork panel 21 mm  
Span L [m]

